



Dart Aerospace Ltd.
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D5564-1**Job Sheet 186787****Part No:** D5564-1**Job Qty:** 10 ea**Part Name:** Wearplate**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/21/18**Job Tracking No:****Due Date:** 12/14/18**Created By:** Jesse White**Type:** Stock**Description:**

Note: D5564 REV:A IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18/07/31 AS PER DWG REV.B
JFS VERIFIED BY: DP

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs	12/14/18	12/14/18	0.00	1.00	Waterjet - Flow		SC 18/11/26
120	QC	10 pcs	12/14/18	12/14/18	0.00	0.00	QC2		SC 18/11/26
130	QC	10 pcs	12/14/18	12/14/18	0.00	0.00	QC8		38
140	Brake NC	10 pcs	12/14/18	12/14/18	0.00	1.00	Brake NC 1		SA 9-88 DAS
150	QC	10 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DEC 06 2018 68
160	Packaging	10 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3	WAC01-17	9-89
170	QC21-SA	10 Ea	12/14/18	12/14/18	0.00	0.00	QC21	WAC01-17	21 JAN 07 2019

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	3.8270 sf (.3827 ea)	110-Waterjet - Flow - 1	5123/99

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S18GA	4	235	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 10:46 AM dart.white.jesse



Container No: S131258



Part: D5564-1

Job No: 186787

Serial No/Batch: S131258

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								